



The World Leader in Log Homes

It's not about kits, It's About Technology

Nearly 50 Years and 70,000 Log Homes is the Experience Honka has to offer it's Clients

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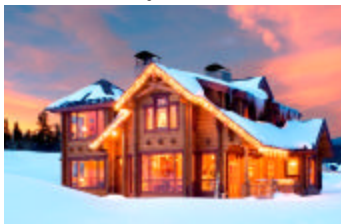
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This is not a kit!



What do you as a log home buyer really want in your home?

- A quality home
- That meets your needs
- That meets your budget
- That fits your lot
- That maximizes your views
- That fulfills your dream



The key areas of focus in your investigation process.

Manufacturer's experience

Product technology

Completeness of manufacturing

Design flexibility

Value & affordability

Sales organization support

The log home market is one of the few in the homebuilding industry where the prospective buyer researches the building materials. The key to finding the correct supplier is to ask the questions that really matter.

There are two questions we hear on a regular basis that cause us great concern for the log home buyer. They are:

"What's included in your kit?" and,

"Do you have a price list for your kit?"

We believe that these questions are a throwback to our forefather's era when log homes were generally small log cabins built in the backwoods where no builders could be found. To have a log cabin, you had to build it yourself.

Times have changed. Today's log homes rival other styles with their beauty, architecture, size, and complexity. They are homes, designed to meet the layout and budget requirements of

the home buyer and the land it sits on. They are not kits!

The key to having a quality log home built for you is first, follow a proper sequence of home building steps and second, to investigate the technology of the product itself.

An average sized log home has about .5 mile of log joints to seal. If built correctly, the log home can be more energy efficient than a stick frame constructed house.

So for now, forget the pretty pictures and floor plans and focus on the following which are key to the prevention of air and water infiltration in a log home (per Log Homes Council copyright 2004):

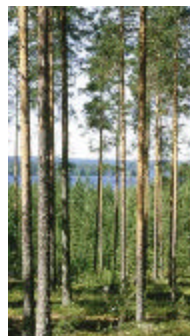
- Properties of the logs
- Moisture content
- Accuracy & consistency of the milling process
- Quality and type of joint sealer materials & fasteners
- Log shape & seal/ fastener placement
- Construction techniques & quality
- Building Design



Honka

Log Properties and Drying Process

Slow growing Nordic Pine is a very straight and dense tree making it ideal for log home construction.



The logs are kiln dried for about 30 days and then precision milled in a CNC machining operation maximizing

the surface point contact while minimizing warping, twisting and checking.



Honka Excels at Joint & Seal Technology Eliminating the Costly Expense of Chinking

Energy efficiency in a home is all about air exchange or better said, "how tight is your home construction?" In a log home the ability to prevent air infiltration is dependent on the quality of the seal between the logs. There are 5 major points of emphasis in determining the quality of this seal:

1. Precision fit
2. Maximized surface point contact
3. Waterproof sealer that won't dry out or crack.
4. Ease of assembly
5. Straightness of logs

Failure of any of these 5 elements can cause dramatic differences in the pre-

vention of air and water infiltration thus reducing the energy efficiency of the home and allowing water damage.

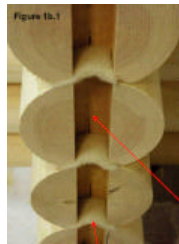
Honka's technology excels in maximizing the benefits in all areas.



- CNC machined logs to precision tolerances.
- Swedish cope provides wrap around contact.
- Poly-propylene seal is waterproof and won't degrade like caulk and rubber gaskets.
- Installation of seal is simple.
- 4 wedges provide additional grip and seal.
- Density of logs and straight growth minimizes risk of twisting & warping.
- No chinking is required.

Honka Manufacturing vs Field Fitting Minimizing Construction Costs and Assembly Problems

One of the fastest ways to have a good log home go bad is to rely on the installation crew to perform the precision cuts. Honka provides a pre-manufactured product including cutting all window and door openings, pre-cutting grooves for interior wall connections, and flat forming for window & door trim. The logs are numbered for proper placement and electrical holes are pre-drilled.



T-Batten slots are pre-cut allowing a rigid attachment of the windows & doors while providing for settlement around them. Honka's wooden dowel system provides vertical rigidity without the problems associated with inaccessible adjustment bolts.



Windows & Doors Maximizing the Value and Energy Efficiency

The quantity of windows and doors in the style of homes being built today requires a hard look at the technology in these components. Key questions dealing



with construction, thickness, weather sealing as well as what's included with them are of great importance.

With Honka windows and doors you not only get a thicker, stronger, and more energy efficient product than standard offerings, but you also



have a matching product of great beauty. These windows and doors also come complete with hardware, interior & exterior trim, and T-battens.